



BUILDING AND NEIGHBORHOOD COMPLIANCE DEPARTMENT (BNC)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/building/

Doralum Corporation
7040 NW 77 Terrace
Medley, FL 33166

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County BNC - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BNC reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code. This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "100" Outswing Aluminum French Patio Door w/Sidelites - N.I.

APPROVAL DOCUMENT: Drawing No. **W98-58**, titled "S-100 Alum Outswing Door W/ Sidelites (N.I.)" sheets 1 through 6 of 6, dated 07/31/98, with revision E dated 08/17/11, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E. bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA **revises and renews NOA # 06-0905.01** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.
The submitted documentation was reviewed by **Manuel Perez, P.E.**



NOA No. 11-0322.02
Expiration Date: September 14, 2016
Approval Date: September 01, 2011
Page 1

Doralum Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **W98-58**, titled "S-100 Alum Outswing Door W/ Sidelites (N.I.)," sheets 1 through 6 of 6, dated 07/31/98, with revision E dated 08/17/11, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.

B. TESTS

1. Test reports on 1) Air Infiltration Test, per TAS 202-94
2) Uniform Static Air Pressure Test, Loading per TAS 202-94
3) Water Resistance Test, per TAS 202-94
4) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94
along with installation diagram of an aluminum out-swinging patio entrance door with fixed light, prepared by Fenestration Testing Laboratory Inc., Test Report No. **FTL-5042**, dated 10/10/06, signed and sealed by Edmundo Largaespada, P.E.
(Submitted under NOA# 06-0905.01)
2. Test reports on 1) Air Infiltration Test, per TAS 202-94
2) Uniform Static Air Pressure Test, Loading per TAS 202-94
3) Water Resistance Test, per TAS 202-94
4) Forced Entry Test, per FBC 3603.2 (b) and PA 202-94
along with installation diagram of an aluminum out-swinging patio entrance door with fixed light, prepared by Fenestration Testing Laboratory Inc., Test Report No. **FTL-1051**, dated December 21, 1994 signed and sealed by Yamil G. Kuri, P.E.
(Submitted under NOA# 01-0724.11)

C. CALCULATIONS:

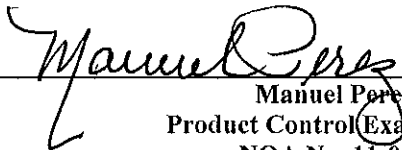
1. Anchor verification calculations and structural analysis, complying with FBC-2007, prepared by Al-Farooq Corporation, dated 05/03/11 and 08/16/11, signed and sealed by Javad Ahmad, P.E.
2. Glazing complies with ASTM E1300-04.

D. QUALITY ASSURANCE

1. Miami-Dade Building and Neighborhood Compliance Department (BNC).

E. MATERIAL CERTIFICATIONS

1. None.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 11-0322.02
Expiration Date: September 14, 2016
Approval Date: September 01, 2011

Doralum Corporation

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F. STATEMENTS

1. Statement letter of conformance and no financial interest, 03/01/11, signed and sealed by Javad Ahmad, P.E.

G. OTHERS

1. Notice of Acceptance No. **06-0905.01**, issued to Doralum Corporation for their Series "100" Outswing Aluminum Patio Doors W/Sidelites – N.I., approved on 02/01/07 and expiring on 09/14/11.


Manuel Perez, P.E.
Product Control Examiner

NOA No. 11-0322.02

Expiration Date: September 14, 2016

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SERIES-100 ALUMINUM OUTSWING DOOR W/ SIDELITES

APPROVAL APPLIES TO SINGLE (X) AND DOUBLE (XX) LEAF DOORS WITH OR WITHOUT SIDELITES.
SIDE LITES CAN BE ON ONE OR BOTH SIDES OF DOOR.
SEE SHEET 2 FOR DESIGN LOAD CAPACITIES.
LOWER VALUES FROM SIDELITE CAPACITY CHART OR DOOR CAPACITY WILL APPLY TO ENTIRE SYSTEM.

DOORS APPROVED FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS REQUIRED.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE 2007 EDITION INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

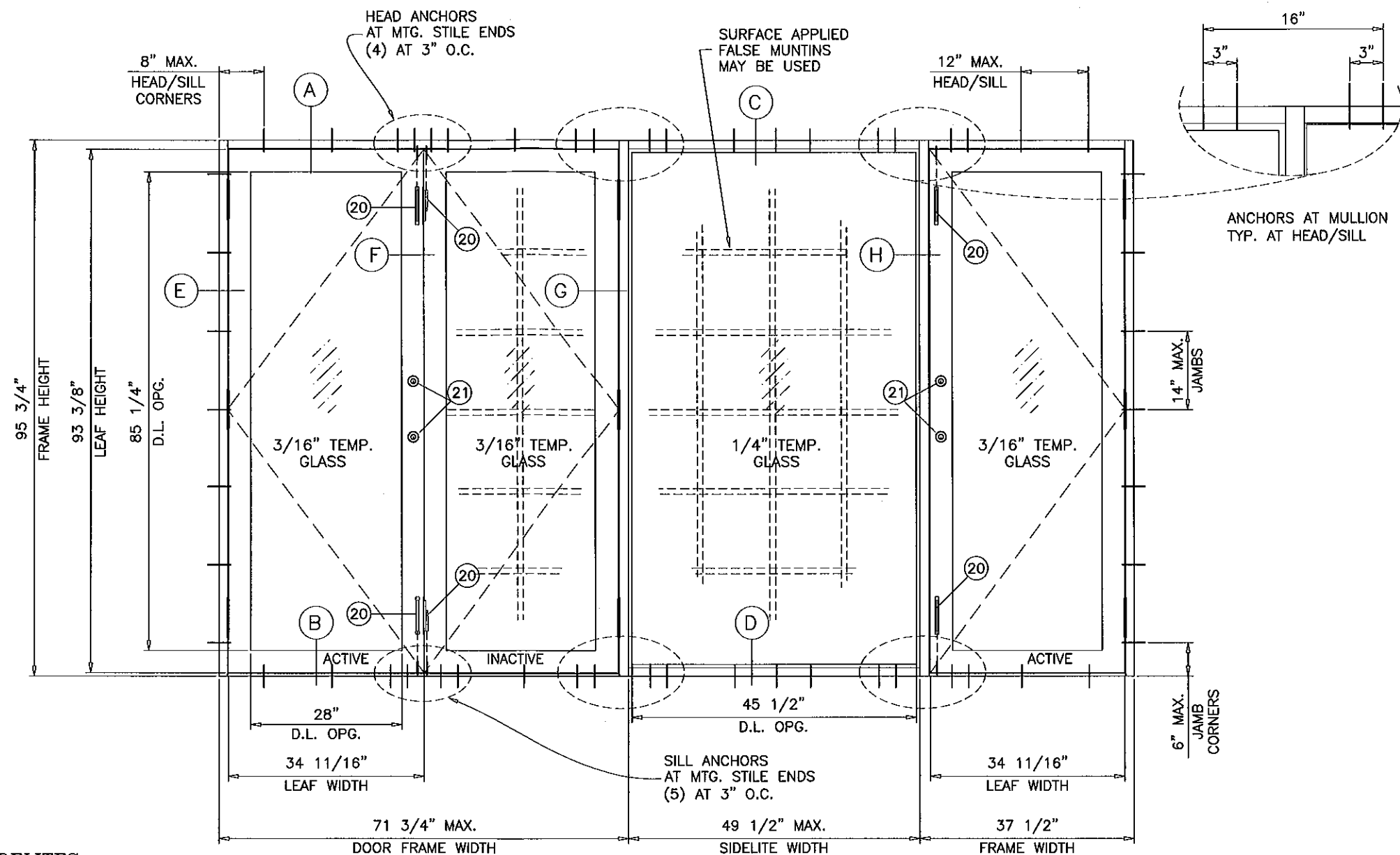
1BY OR 2BY WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

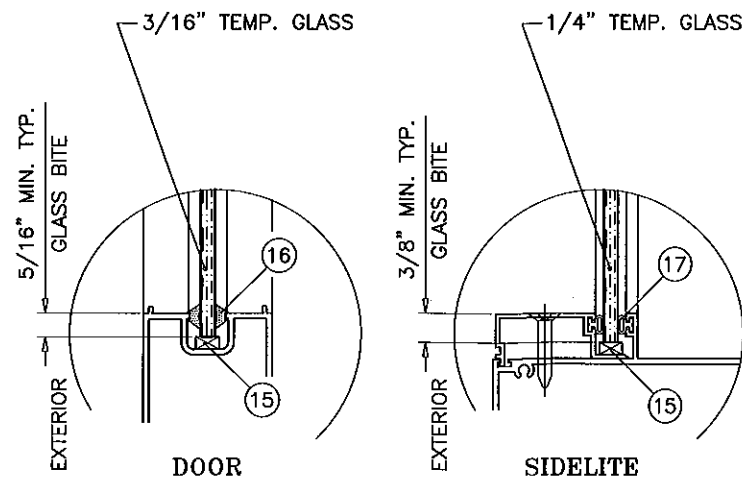
ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2007 FLORIDA BLDG. CODE SECTION 2003.8.4.



TYPICAL ELEVATION
(XXOX)
TESTED UNIT



GLAZING DETAILS

DOORS NOT RATED FOR IMPACT.

INSTALLATION OF THIS PRODUCT IN THE HVHZ AREA REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.

INSTALLATION OF THIS SYSTEM OUTSIDE THE HVHZ AREA SHALL MEET THE APPLICABLE REQUIREMENTS FOR WIND BORNE DEBRIS PROTECTION.

Engr: JAVAD AHMAD
CIVIL
FLA. PE # 70592
C.A.N. 3538

AUG 7 2011

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 11-0322.02
Expiration Date SEPT 14, 2016
By *Mauro Peres*
Miami Dade Product Control

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
1235 S.W. 87 AVE
MIAMI, FLORIDA 33174
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP -ANL\W98-58DAC

S-100 ALUM OUTSWING DOOR W/ SIDELITES (N.I.)
DORALUM CORPORATION
7040 N.W. 77 TERRACE
MEDLEY, FL. 33166
TEL. (305) 884-3922 FAX (305) 884-1464

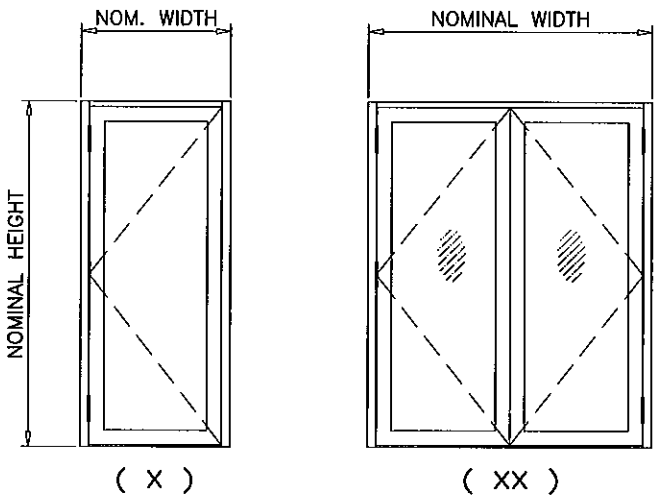
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	B	11.09.06		REV. PER BCCO COMMENTS
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	D	05.11.11		REV. PER BNC COMMENTS
	E	08.17.11		REV. PER BNC COMMENTS

date: 07-31-98
scale: 1/2"=1'-0"
dr. by: HAMID
chk. by:

drawing no.
W98-58
sheet 1 of 6

CHART 'A' (FOR X & XX DOORS)

DOORS WITHOUT SIDELITES			
DESIGN LOAD CAPACITY - PSF			
NOMINAL DIMS.		3/16" TEMP. GLASS	
NOM. WIDTH FT./IN.	NOM. HEIGHT FT./IN.	EXT.(+)	INT.(-)
2/6	6/8	67.3	91.3
2/8		67.0	85.6
2/10		63.0	80.6
3/0		59.5	76.1
2/6	7/0	67.3	86.9
2/8		63.8	81.5
2/10		60.0	76.7
3/0		56.7	72.4
2/6	8/0	59.5	76.1
2/8		55.8	71.3
2/10		52.5	67.1
3/0		49.6	63.4



HEIGHTS:

NOMINAL HEIGHT	FRAME HEIGHT	LEAF HEIGHT	DAYLITE OPG.
6/8	79-3/4"	77-3/8"	69-3/8"
7/0	83-3/4"	71-3/8"	73-3/8"
8/0	95-3/4"	93-3/8"	85-3/8"

WIDTHS:

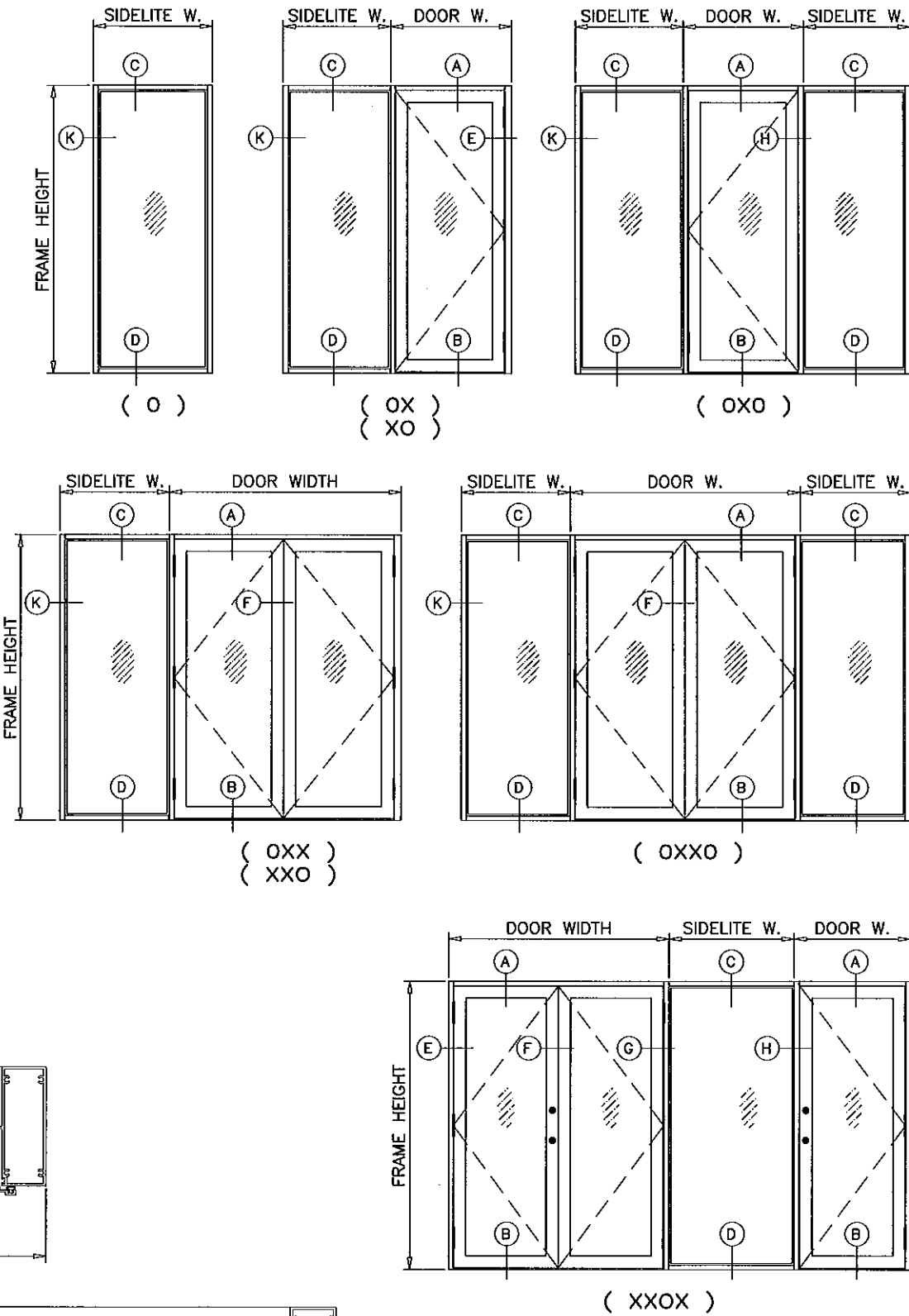
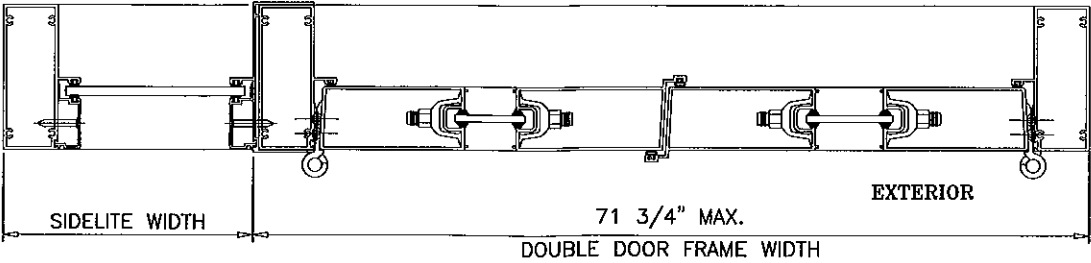
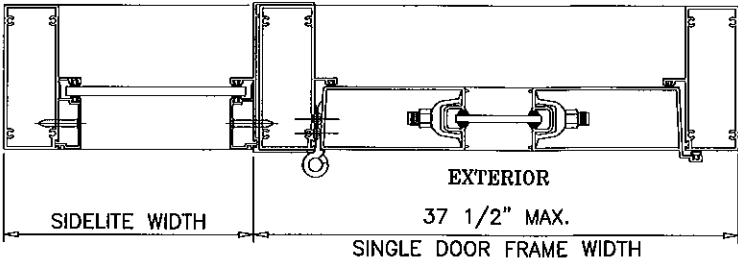
NOMINAL WIDTH	FRAME WIDTH	LEAF WIDTH	DAYLITE OPG.
2/6 (X)	31-1/2"	28-11/16"	20"
3/0 (X)	37-1/2"	34-11/16"	26"
5/0 (XX)	59-3/4"	28-11/16"	20"
6/0 (XX)	71-3/4"	34-11/16"	26"

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-04 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

CHART 'B'

SIDELITE AND 'O' PANEL CHART				
DESIGN LOAD CAPACITY - PSF				
FRAME HEIGHT FT./IN.	DOOR WIDTH FT./IN.	SIDELITE WIDTH INCHES	1/4" TEMP. GLASS	
			EXT. (+)	INT. (-)
6/8	3/0 (X) 6/0 (XX)	24	67.3	118.6
		30	67.3	107.8
		36	67.3	98.8
		42	67.3	88.4
		48	67.3	77.3
		49-1/2	67.3	75.0
7/0	3/0 (X) 6/0 (XX)	24	67.3	112.9
		30	67.3	102.6
		36	67.3	94.1
		42	67.3	86.9
		48	67.3	77.3
		49-1/2	67.3	75.0
8/0	3/0 (X) 6/0 (XX)	24	67.3	75.9
		30	67.3	69.5
		36	66.2	64.4
		42	61.8	60.2
		48	58.2	56.8

NOTE:
FOR DOORS CAPACITIES SEE CHART 'A'
FOR SIDELITE & 'O' PANEL CAPACITIES SEE CHART 'B'.
LOWER VALUES FROM DOOR OR SIDELITE CHART
WILL APPLY TO ENTIRE SYSTEM.



Engr: JAVAD AHMAD
CIVIL
FLA. PE # 70592
C.A.N. 3538

AUG 28 2011

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Expiration Date SEP 14, 2016
By *Marcelo*
Miami Dade Product Control

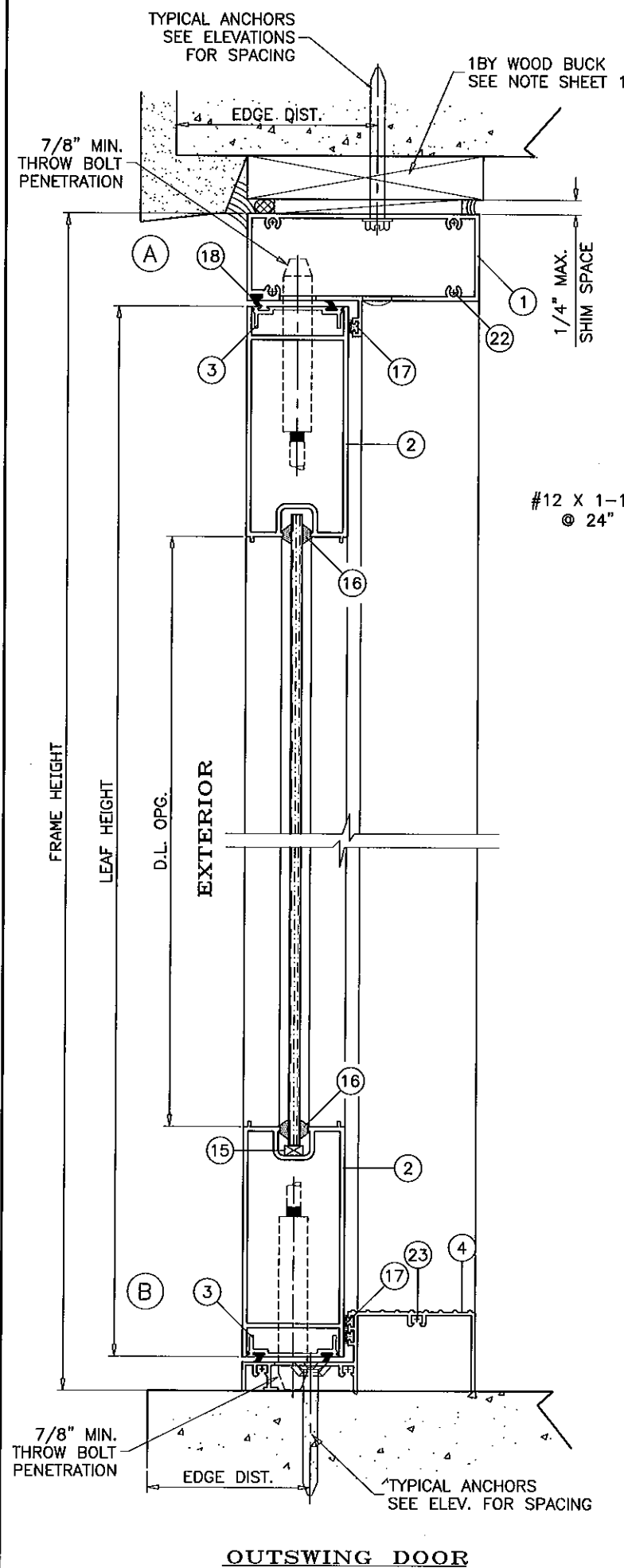
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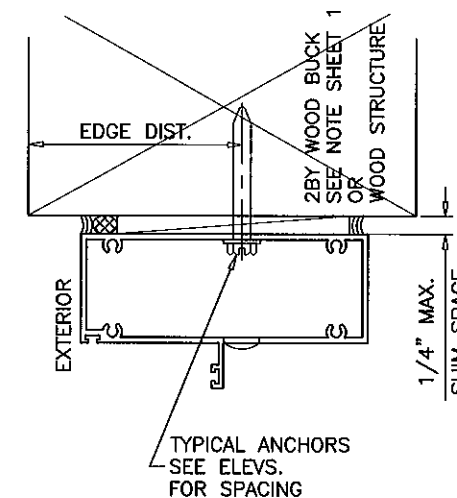
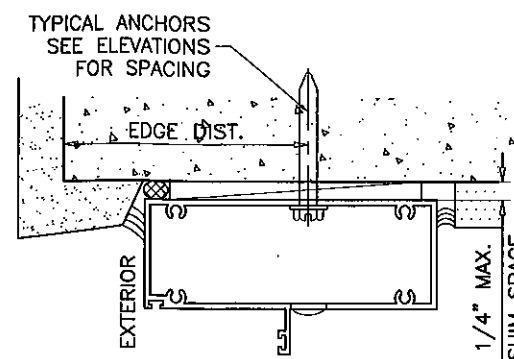
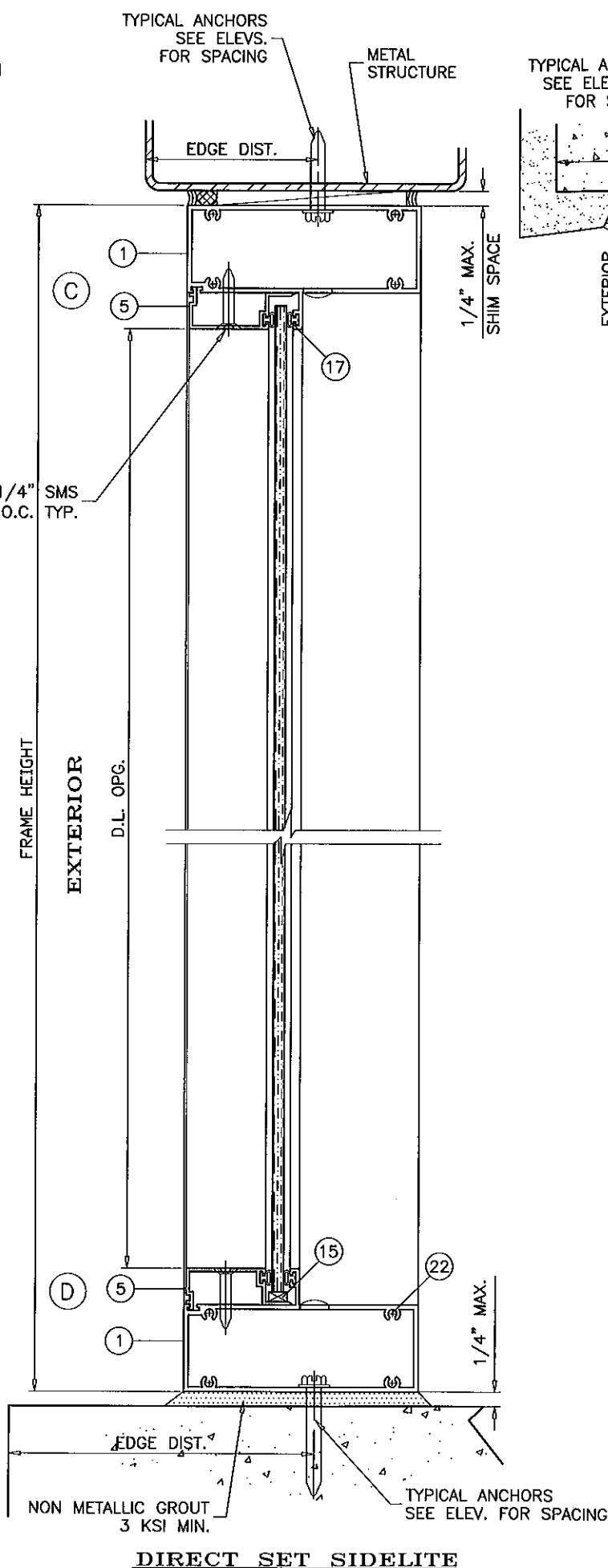
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date: 07-31-98
scale: 1/2"=1'-0"
dr. by: HAMID
chk. by:

drawing no.
W98-58
sheet 2 of 6



#12 X 1-1/4" SMS
@ 24" O.C. TYP.



MIAMI-DADE COUNTY APPROVED
MULLION & MULLION ANCHORS
SEE SEPARATE NOA

TYPICAL ANCHORS
SEE ELEV.
FOR SPACING

WOOD BUCKS AND METAL STRUCTURE NOT BY DORALUM
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. TAPCON BY 'ITW' (Fu=120 KSI, Fy=92 KSI)

1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES

1-3/8" MIN. PENETRATION INTO WOOD

THRU 1BY BUCKS INTO CONC. OR MASONRY

1-1/4" MIN. EMBED INTO CONC. OR MASONRY

DIRECTLY INTO CONC. OR MASONRY

1-1/4" MIN. EMBED INTO CONC. OR MASONRY

#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO MIAMI-DADE COUNTY APPROVED MULLIONS (MIN. THK. = 1/8")

INTO METAL STRUCTURES

STEEL : 1/8" THK. MIN. (Fy = 36 KSI MIN.)

ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

INTO CONCRETE AND MASONRY = 2-1/2" MIN.

INTO WOOD STRUCTURE = 1" MIN.

INTO METAL STRUCTURE = 3/4" MIN.

CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.

C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

Engr: JAVAD, AHMAD
CIVIL
FLA. PE # 70592
C.A.N. 3538

AUG 17 2011

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Expiration Date SEPT 14, 2016
By *Maurice Perry*
Miami Dade Product Control

af c

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
1235 S.W. 87 AVE
MIAMI, FLORIDA 33174
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S-100 ALUM OUTSWING DOOR W/ SIDELITES (N.I.)

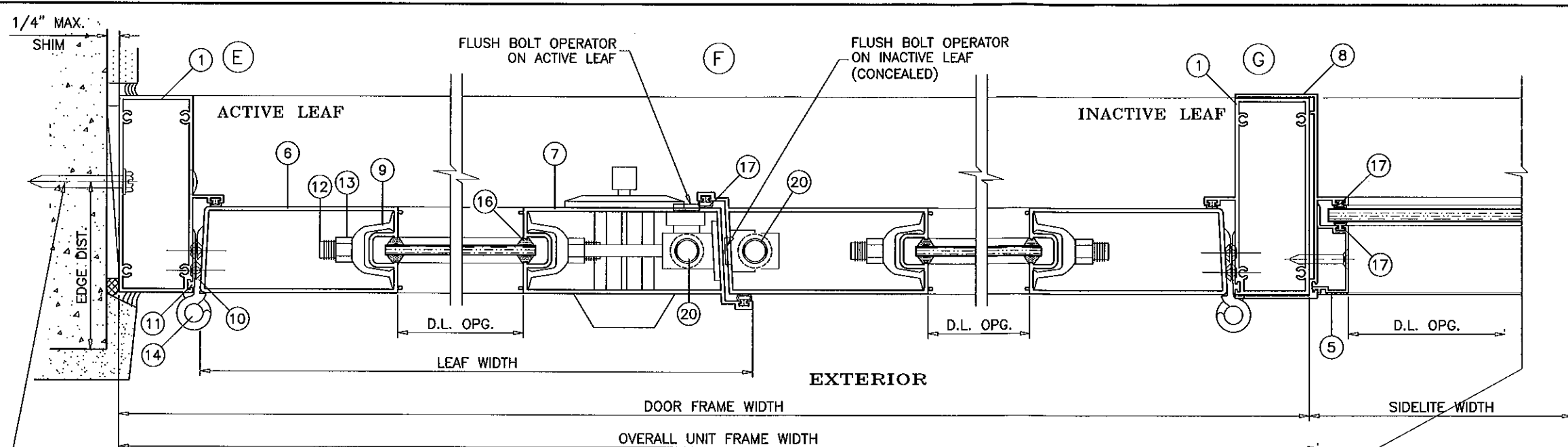
DORALUM CORPORATION

7040 N.W. 77 TERRACE

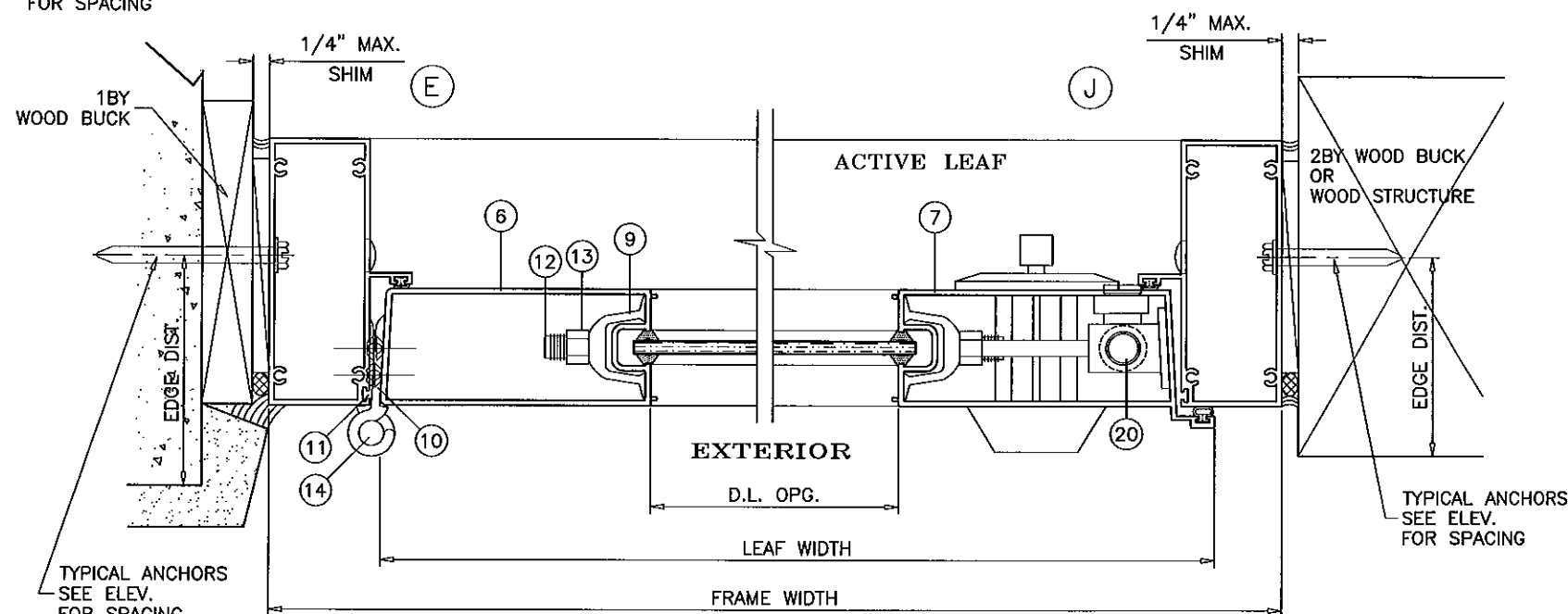
MEDLEY, FL. 33166

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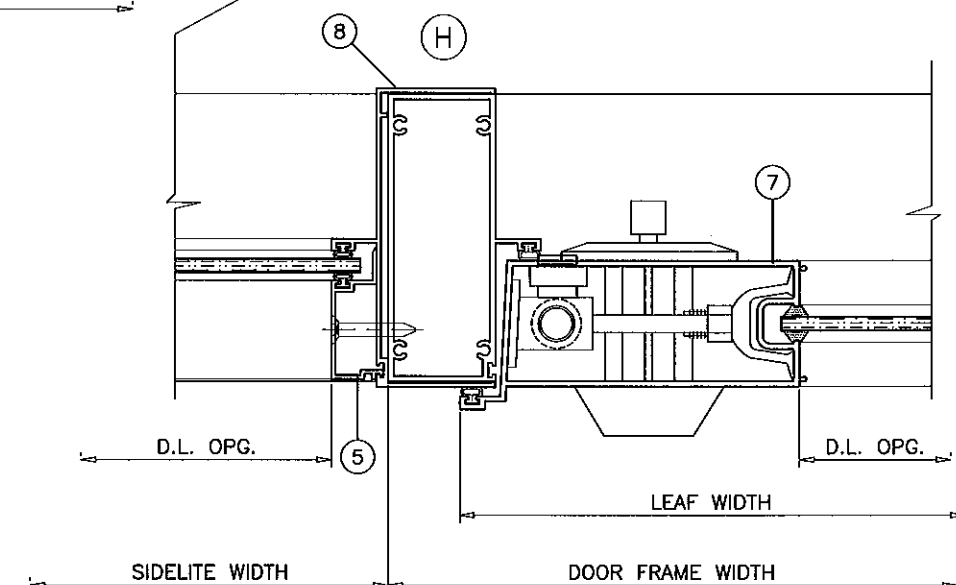
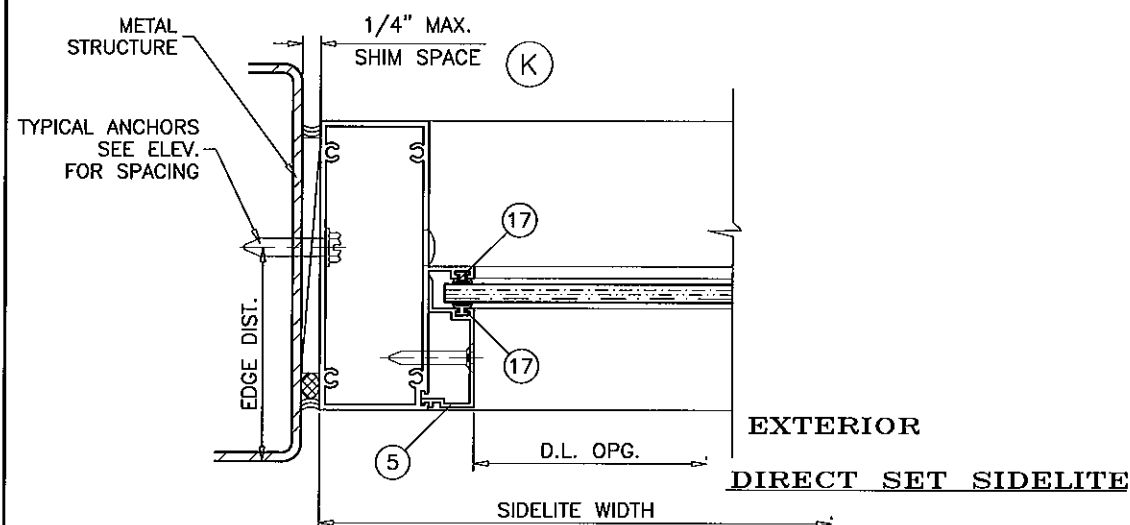
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drawing no.					
W98-58					
sheet 3 of 6					



TYPICAL ANCHORS
SEE ELEV.
FOR SPACING



SINGLE LEAF (X) DOOR



Engr: JAVAD AHMAD
CIVIL
FLA. PE # 70592
C.A.N. 3538
AUG 17 2011

PRODUCT REVISED
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By *Manuel*
Miami Made Product Control

afC

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
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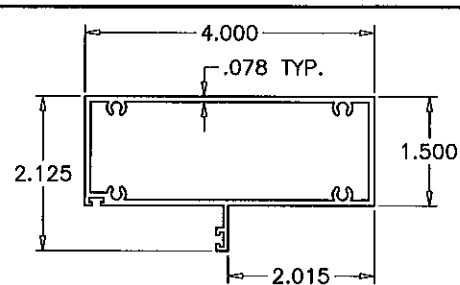
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date: 07-31-98	scale: 3/8" = 1"	dr. by: HAMID	chk. by:
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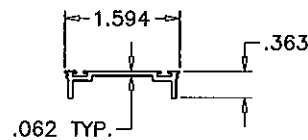
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W98-58

sheet 4 of 6

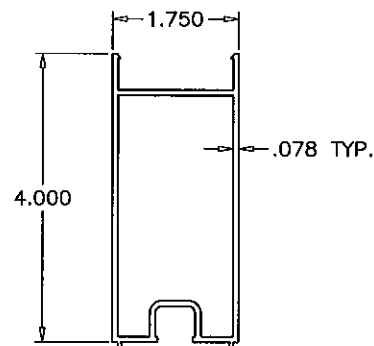
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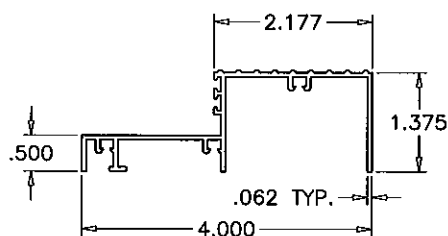
① FRAME HEAD/JAMB



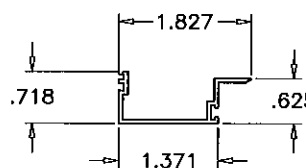
③ WEATHERSTRIP ADAPTER



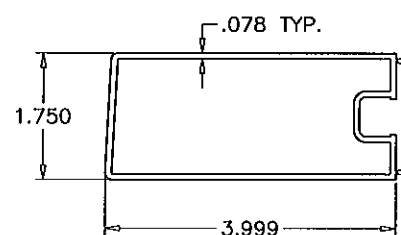
② TOP/BOTTOM RAIL



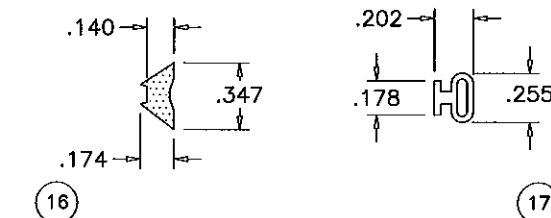
④ THRESHOLD



⑤ SIDE LITE GLAZING BEAD

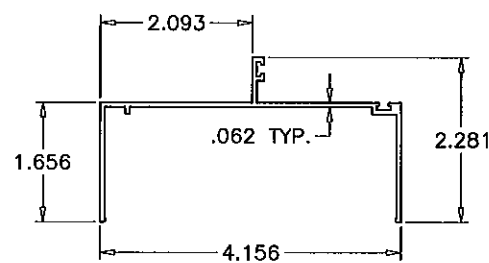


⑥ HINGE STILE

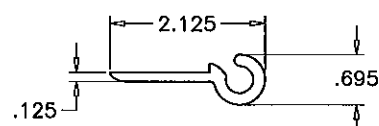


HARDNESS = 75 SHORE A
TENSILE STRENGTH = 1640 PSI
ELONGATION AT BREAK = 340%
TEAR STRENGTH = 233 PPI
SPECIFIC GRAVITY = 1.45

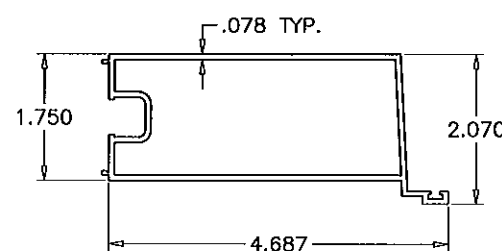
GLAZING GASKETS
SCALE 1:1



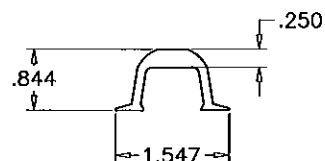
⑧ SIDE LITE JAMB



⑩ HINGE



⑦ LOCK STILE



⑨ ASSEMBLY STIFFENER

ITEM #	PART #	REQD.	DESCRIPTION	MATERIALS/REMARKS
1	SW-28899	3/DOOR	FRAME HEAD/JAMB	6063-T6
2	SW-28900	2/LEAF	DOOR TOP/BOTTOM RAIL	6061-T6
3	SW-28904	AS REQD.	WEATHERSTRIP ADAPTER	6063-T6
4	SW-28898	1/DOOR	THRESHOLD	6063-T6
5	SW-28902	AS REQD.	SIDE LITE GLAZING BEAD	6063-T6
6	SW-28896	1/LEAF	HINGE STILE	6063-T6
7	SW-28901	1/LEAF	LOCK STILE	6063-T6
8	SW-28897	AS REQD.	SIDELITE JAMB	6063-T6
9	SW-28903	1/CORNER	ASSEMBLY STIFFENER	6063-T6
10	SW-29244	3/LEAF	HINGE DOOR PORTION	6063-T5
11	SW-29245	3/LEAF	HINGE FRAME PORTION	6063-T5
12	-	2/LEAF	3/8" X 16 X 32" LONG THREADED ROD	STEEL
13	-	2/LEAF	3/8" X 16 NUT	-
14	-	1/HINGE	5/16" X 6" ROD	PLATED STEEL
15	-	8/LEAF	1/4" SETTING BLOCK	NYLON
16	PW-100	AS REQD.	GLAZING WEDGE	VINYL
17	PW-101	AS REQD.	BULB WEATHERSTRIPPING	VINYL
18	PB-8400	AS REQD.	PILE WEATHERSTRIPPING	SCHLEGEL
19	SILICONE PLUS	-	SILICONE	DOW CORNING OR EQUIV.
20	5025	AS REQD.	FLUSH BOLTS	DELTA IND. OR EQUIV.
21	CP-B111	-	ENTRY LOCKSET	TACO OR WESTLOCK
22	#8X1" PHPS	4/ CORNER	ASSEMBLY SCREWS	FRAME HEAD CORNERS
23	#8X2-1/2" PHPS	3/ CORNER	ASSEMBLY SCREWS	FRAME SILL CORNERS

LOCKS:

STANDARD STEEL THROW BOLT LOCK, KEY OPERATED ON EXTERIOR AND THUMB TURN ON INTERIOR AT EACH ACTIVE LEAF LOCK STILE, 53" FROM BOTTOM

CONVENTIONAL LOCKSET WITH KNOB, KEY OPERATED ON EXTERIOR AND THUMB TURN ON INTERIOR AT EACH ACTIVE LEAF LOCK STILE, 43" FROM BOTTOM

- ⑳ FLUSH MOUNT CONCEALED FLUSH BOLTS AT ACTIVE AND INACTIVE LEAF LOCK STILES, MANUALLY OPERATED LEVERS LOCATED AT 11-1/2" FROM BOTTOM AND 20" FROM TOP. EACH FASTENED WITH (2) #8 X 1/2" FH MACHINE SCREW

HINGES:

EXTRUDED ALUMINUM BUTT HINGE 1/8" THICK AND 7-1/2" LONG WITH 5/16" PLATED STEEL ROD AT EACH LEAF JAMB STILE ONE EACH AT 7" FROM TOP & BOTTOM AND ONE AT MIDSPAN

SEALANTS:

FRAME AND LEAF CORNERS, INSTALLATION SCREWS AT SILL AND ALL METAL PARTS CONNECTIONS SEALED WITH CLEAR COLORED SEALANT.

Engr: JAVAD AHMAD
CIVIL
FLA. PE # 70592
C.A.N. 3538
AUG 17 2011

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 11-0322-02
Expiration Date SEP 14, 2016
By: *Manuel Perez*
Miami/Dade Product Control

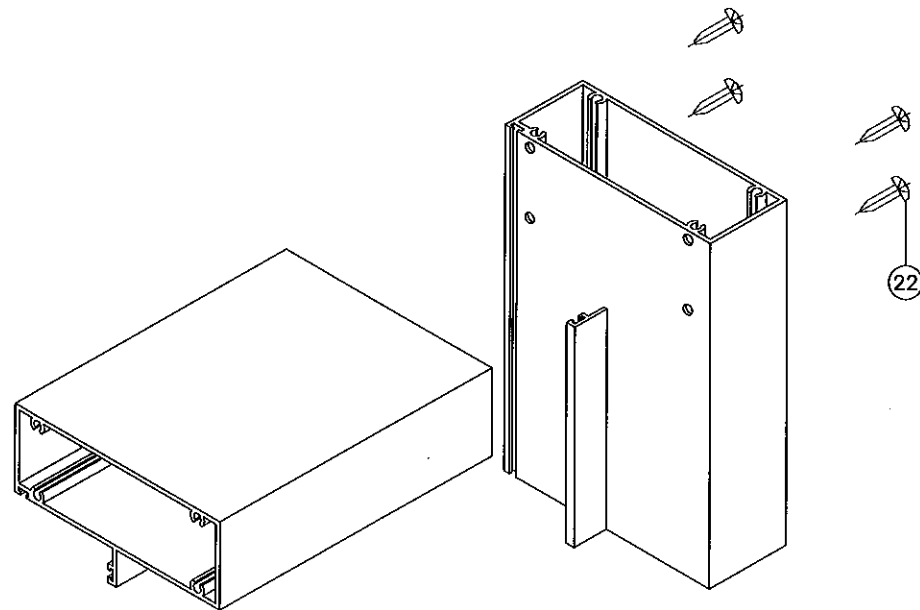
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
1235 S.W. 87 AVE
MIAMI, FLORIDA 33174
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\W98-58DAC

S-100 ALUM OUTSWING DOOR W/ SIDELITES (N.I.)
DORALUM CORPORATION
7040 N.W. 77 TERRACE
MEDLEY, FL. 33166
TEL. (305) 884-3922 FAX (305) 884-1464

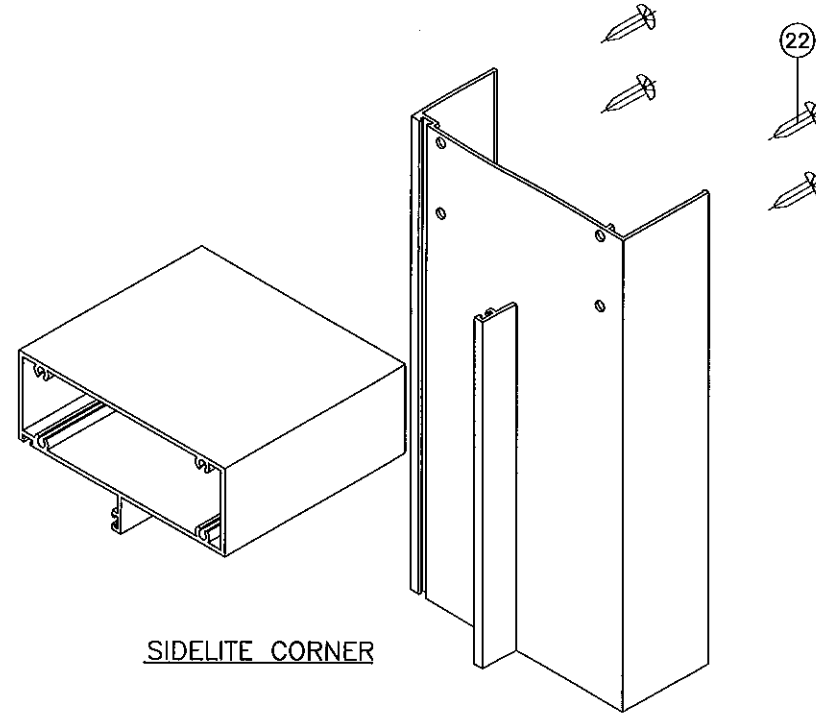
revisions:	no	date	by	description
	A	07.25.06		UPDATED FOR 2204 FBC
	B	11.09.06		NO CHANGE THIS SHEET
	C	03.07.11		UPDATED TO 2007 FBC
	D	05.11.11		REV. PER BNC COMMENTS
	E	08.17.11		REV. PER BNC COMMENTS

date: 07-31-98
scale: 3/8" = 1"
dr. by: HAMID
chk. by:

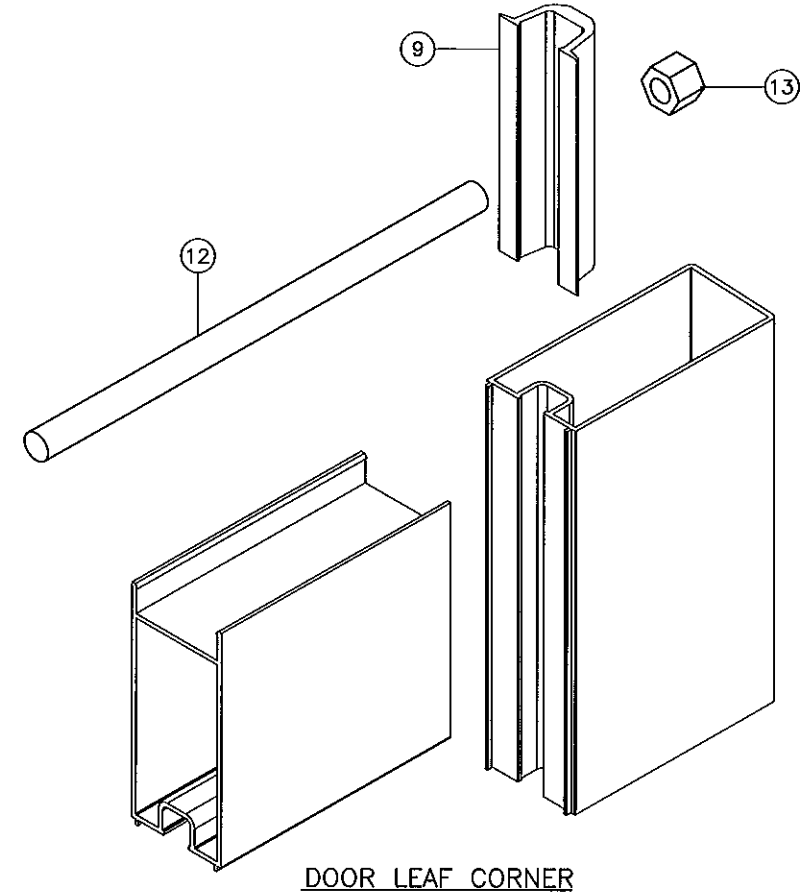
drawing no.
W98-58
sheet 5 of 6



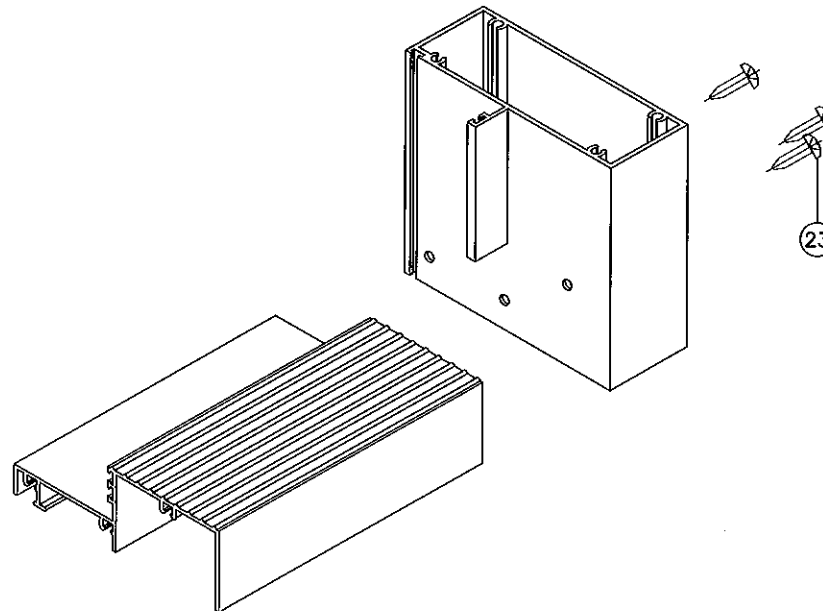
FRAME TOP CORNER



SIDELITE CORNER



DOOR LEAF CORNER



FRAME BOTTOM CORNER

Engr: JAVAD AHMAD
CIVIL
FLA. PE. # 70592
C.A.N. 3538
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PRODUCT REVISED
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Building Code
Acceptance No. 11-0322-09
Expiration Date SEPT 14, 2016
By *Mamuel Pera*
Miami/Dade Product Control

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drawing no.	W98-58
sheet	6 of 6